



# Powerhold 525 Spray Contact Adhesive

**POWERHOLD 525**

## DESCRIPTION:

Powerhold 525 High Performance General Purpose Adhesive is designed to perform on a multitude of substrates such as high pressure laminates, wood, polyurethane foams, fabrics, paper and many others.

**THE POWERHOLD 525 IS NOT RECOMMENDED FOR POST-FORMING LAMINATES OR FOR USE ON VINYL ACCESSORY PRODUCTS SUCH AS REDUCER STRIPS, VINYL STAIR NOSINGS, ETC.**

Its unique lace spray pattern offers low soak-in for better adhesion and extended coverage. It has a fan tip for controlled placement of the glue. This product offers a fast tack while being economical for the user.

## SURFACE PREPARATION:

**Materials to be bonded must be clean and dry, free of oil, dirt, paint, moisture, grease, etc. Adhesives and substrates must be 65°F or higher prior to, during and after bonding.**

## DIRECTIONS:

**SHAKE WELL BEFORE USING**

**FOR INDUSTRIAL USE ONLY**

1. Hold PH 525 six to eight inches from surface to be bonded and apply a uniform coating.
2. For porous materials allow several seconds but no more than five minutes before bonding.
3. Then bond together while still tacky.
4. On non-porous materials spray both surfaces and allow one minute before bonding.
5. For a non-permanent bond, apply lightly to one surface, wait five minutes before bonding.

6. For non-metallic substrates, compatibility testing is recommended of production parts in typical operating environments.
7. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the end user's intended use.

## CLEAN-UP:

**POWERHOLD 050 SOLVENT CLEANER**

## SHELF LIFE:

Limited to one year from date of manufacture

**FOR MORE INFORMATION, READ MATERIAL SAFETY DATA SHEET**

**KEEP OUT OF REACH OF CHILDREN.**

## WARRANTY:

Powerhold offers a limited warranty for this product when used in accordance with printed specifications. A copy of the limited warranty can be obtained by calling technical service at 844 638-4583(**GLUE**) or visiting [www.powerhold.net](http://www.powerhold.net).